Agriculture and Food Safety & Security through Intelligent Asset Management

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Vulnerability Throughout the Food Chain

There are a number of vulnerabilities in food chain transportation

High risk of contamination

- Intentional contamination
- Un-intentional contamination

Low Visibility in transportation, transshipment and warehousing of food

Lack of Control in the Supply Chain Management



Vulnerability Throughout the Food Chain a few example statistics

- 1 \$35 billion (2006 industry estimates) of annual food waste in the supply chain in the U.S. alone
 - Human error accounts for up to 80% of cargo losses during transport

2 33% of all perishable freight is wasted during transport

- 1/5 of a fruits and vegetables spoil before reaching the market
- 3 Temperature is the 2nd most important factor leading to food borne illness
 - surpassed only by contamination as a casual factor

Sources: Deloitte Consulting LLP and the University of Arkansas, HACCP Studies – USFDA, University of Bremen, Newsletter of Food chain Intelligence



Complex Chain of Food Transportation

- With globalization, the supply chain, food transportation and transshipment is becoming complex and vulnerable
 - Many factors in the food chain
 - Many modes of transportation: rail, marine, truck, resulting in several loading and unloading
 - Many and varied quality control critical points: temperature within a shipping container can vary up to 35 percent!





Why does the Cold Chain Fail?

- High initial product temperature
- Warm loading conditions
- Lack of supply chain visibility and control
- Leaky door seals, damaged insulation and old insulation
- Operators and drivers



Food Safety & Security Post 9/11

June 2002

- Legislation
 - The Bioterrorism Act Of 2002
- Implementation Programs
 - Food Safety & Inspection Service (USDA)
 May 2003
 - Center For Food Safety & Applied Nutrition (FDA)
 Under Way
 - FSIS Food safety and Inspection Service (USDA) current

The food industry in 2007 will spend **\$25+ billion dollars** to support various compliance programs such as the U.S. Bioterrorism Act, the Can-Trace Initiative in Canada, the European Global Food Law, and the Japanese Agricultural Standards in Japan.



Other Considerations for Food Transportation, Transshipment and Warehousing

- Shelf Life
 - Not just for cold chain and perishable goods but for almost all products
- Inventory management from production to shelf
 - What products to send where and when
- Transportation asset utilization and competitiveness
 - Low operating and capital expenses
- Customer satisfaction
- Theft prevention



Remote Asset Management Solution Leadership to address Food Transportation Requirements

Technology has advanced dramatically over the last 12-14 months; the best solutions combine three types of technologies:

- 1. Sensing technologies of the load or the container
- 1. Real-time remote tracking and monitoring technologies of the load and the container
- 3. Real-time control technologies to reset parameters of the container or re-direct the container and the load



Suite of Intelligent Sensors Required

- Temperature sensor
 - Log the information about temperature of the load
- Reefer Monitor and Control Module
 - Monitor, control and send notifications for temperature conditions
- Door Sensor and RFID Seal
 - Door open or close and tampering notifications
- Smart Sensor
 - Automatic and geo-fenced departure and arrival notifications
- Cargo Sensor
 - Accurate load data
- Tractor/Trailer I.D. and RFID-Tag I.D.
 - Asset and hauler identifications through several technologies
- Mileage, Pressure, Tire Pressure, and Humidity Sensors
 - Available for various configurations



Real-time Tracking, Monitoring and Control Solution Required

- Ubiquitous global coverage through multiple communications providers
 - Satellite coverage is essential to ensure continuity and availability of food transportation during crisis and natural disaster recovery
- Long autonomous location and communications hardware on each food container
 - Long battery lifetimes of 4 to 7 years without recharging (no solar panels)
- Full capability of remote monitoring, control and configuration of sensors and food container parameters
 - Easy to use and manage system
- Single application platform and asset management tools to set operating procedures and to achieve an integrated supply chain
 - Ability to interface with all sensors across different vendors and players in the supply chain



Advancements in Remote Asset Management





Sharing SkyBitz Experience





Benefits to Food Hauling Trucking Companies



Average Fuel Savings per Tractor and Trailer





Sources: 50 interviews with Trucking Transporters and industry experts, Transport Topics, CSMG Analysis



Benefits to Food Hauling Trucking Companies

Annual Savings by Category of ROI: \$27.3 Million Total Savings over 5 Years (Cumulative ROI of 686% per \$ Invested)





Benefits to (Food) Shippers

