

# Liquid Logistics Monitoring using Active RFID Technologies

International Summit on Agricultural and Food  
Transportation  
Washington D.C.

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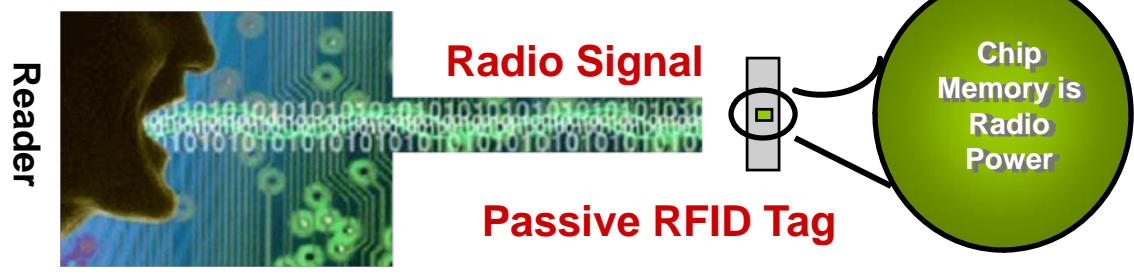
Highly Intelligent

RFID  
Solutions

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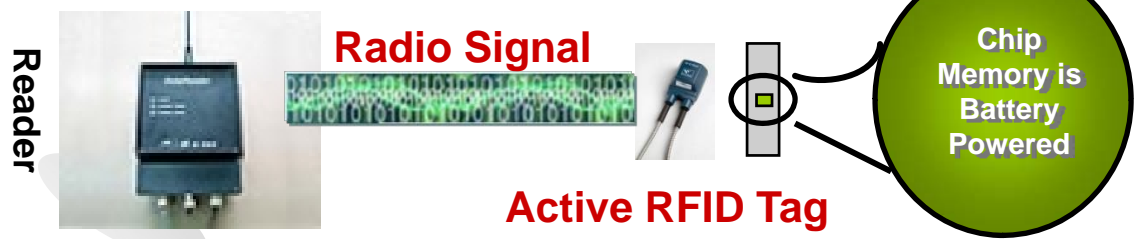
# RFID Basics: Passive and Active Tags and Readers

## Passive RFID



Reader "speaks" to tag and tag uses energy to modulate and respond

## Active RFID



Reader "listens" for tags. Tag beacon via clock, interrogation, or sensor trigger.

A tag that *stores information* and *exchanges it* by radio signal

Reader languages are called "protocols"

# RFID Technology should be matched to the Application Needs

## Technology Attributes

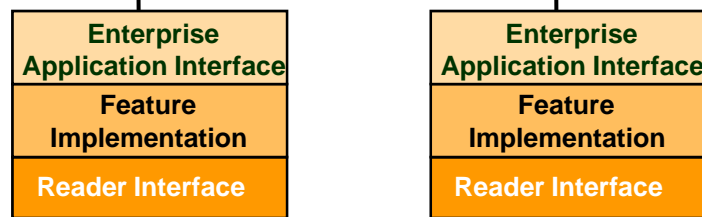
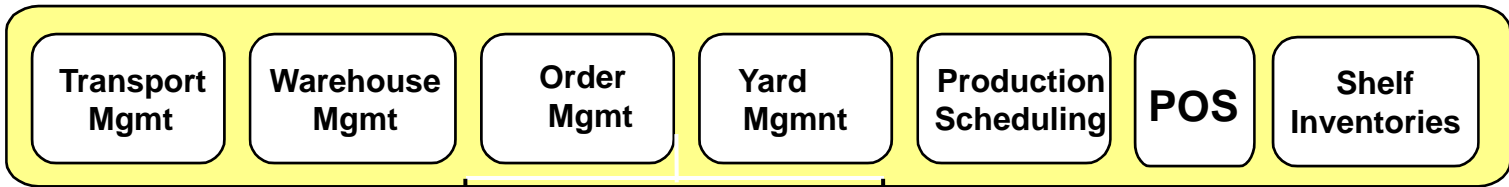
## Typical Applications

## Market Characteristics

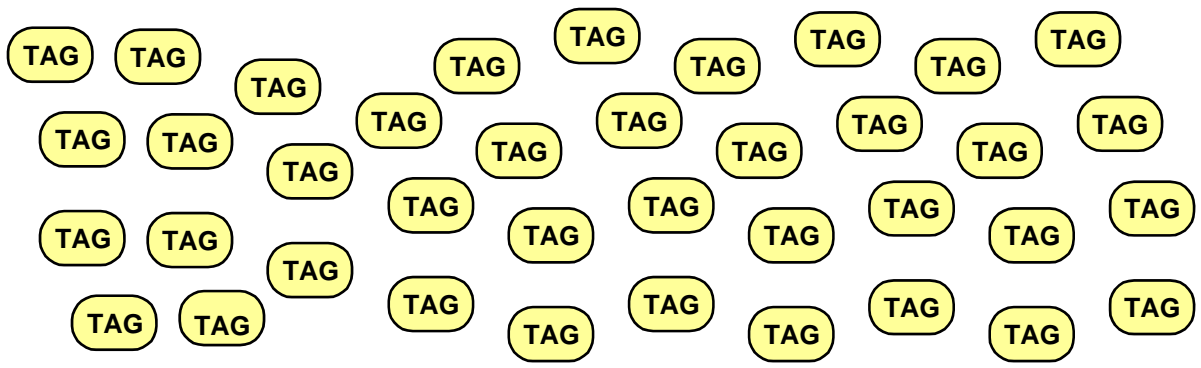
Passive "What is it?"	Active "Where and how is it?"
<ul style="list-style-type: none"> <li>• Inexpensive, disposable tags (&lt;\$0.30)</li> <li>• No internal power</li> <li>• Replaces barcode systems</li> <li>• Costly antennas and power amplifiers</li> <li>• Short range</li> <li>• Read efficiency dependent on environment</li> </ul>	<ul style="list-style-type: none"> <li>• Reusable battery powered RFID tags</li> <li>• Long range</li> <li>• Many simultaneous tag reads</li> <li>• More expensive</li> <li>• Readers are smaller and cheaper</li> </ul>
<ul style="list-style-type: none"> <li>• Replacement for bar codes</li> <li>• Lower value, higher volume assets</li> <li>• Read points set at choke points</li> </ul>	<ul style="list-style-type: none"> <li>• Higher value assets</li> <li>• Used more in mobile applications</li> <li>• Read reliability is required</li> <li>• Logistics and mobile asset tracking</li> </ul>
<ul style="list-style-type: none"> <li>• High Expectations with WalMart and DOD mandates</li> <li>• Large potential volumes</li> <li>• ROI questionable</li> <li>• Lots of hype, recent disillusionment</li> <li>• Many competitors</li> </ul>	<ul style="list-style-type: none"> <li>• Niche oriented markets</li> <li>• Great potential</li> <li>• Many proprietary competitors</li> </ul>

# General RFID Architecture

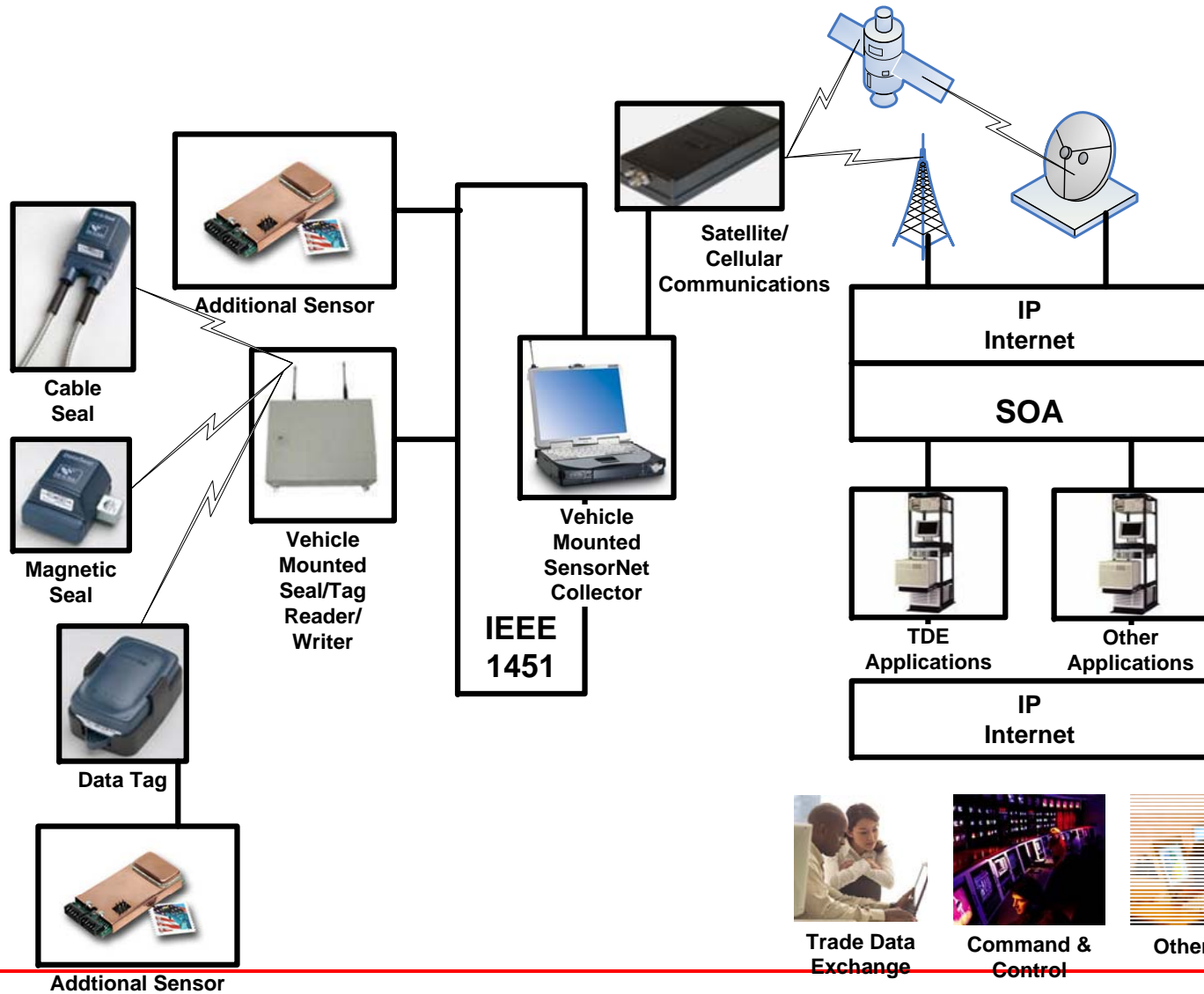
Enterprise & Visibility Systems



INTERNET



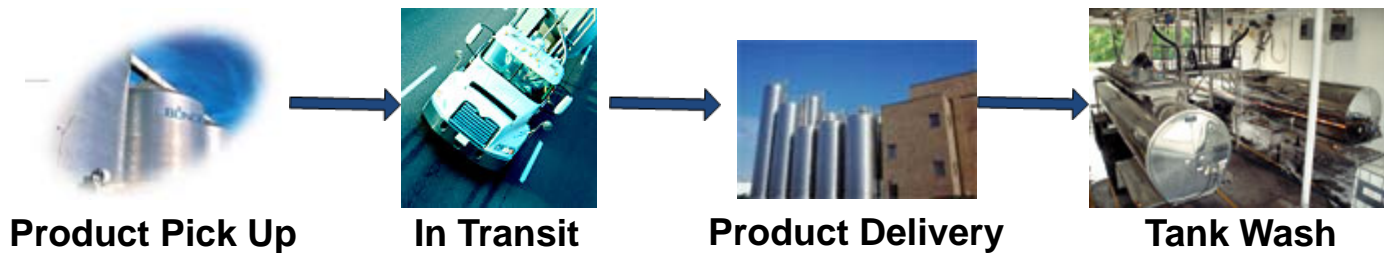
# RFID Solutions Link Operational Environments to Business Systems



# Liquid Food Distribution

## Security & Management

*End to End* Visibility of Liquid Food in the Supply Chain

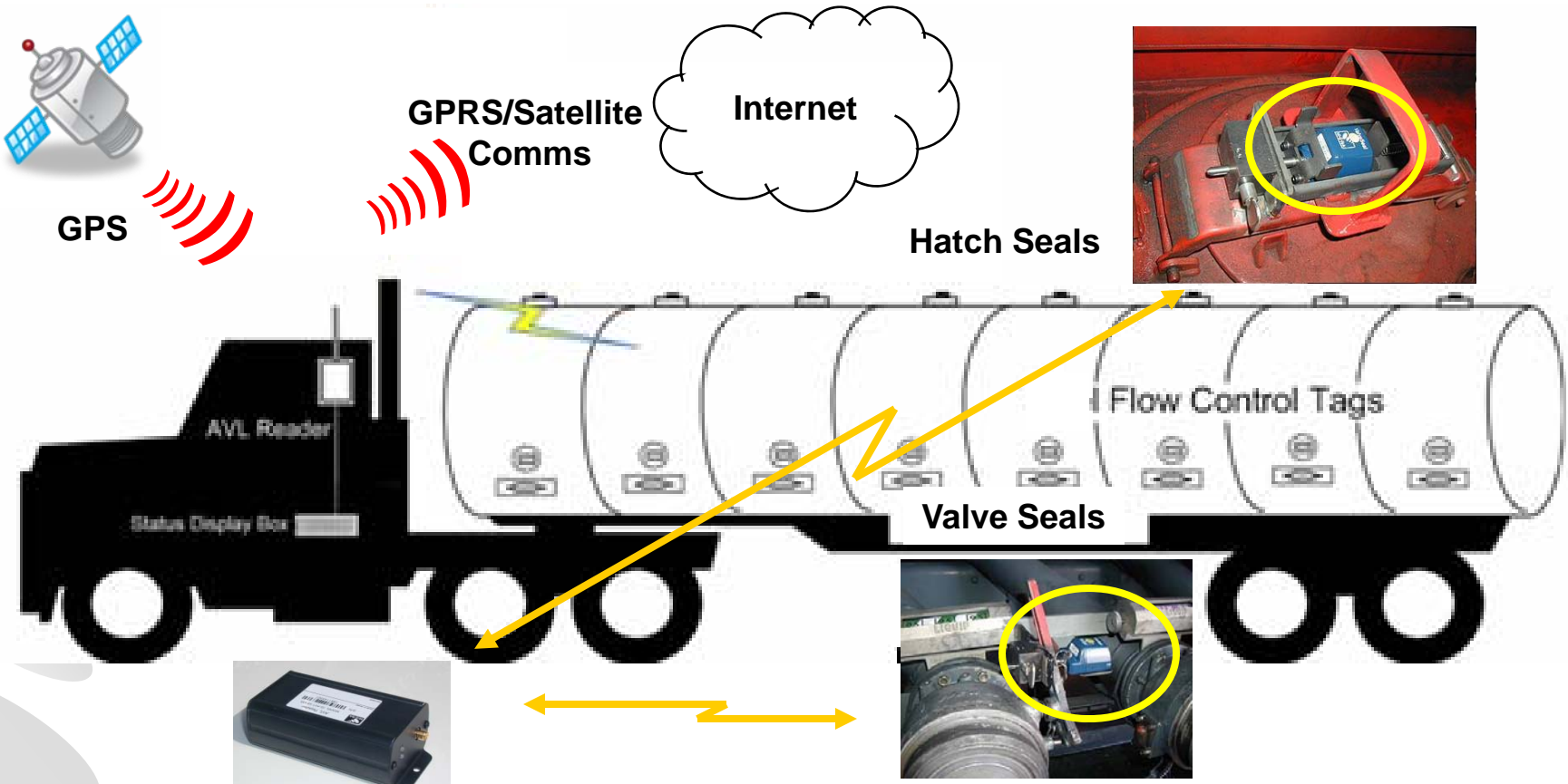


- **Validate Integrity of the Load to reduce rejections**
- **Electronic Manifest yields faster time to cash**
- **Compliance with new Food Purity requirements**
- **Temperature Monitoring and Reconciliation**
- **“Green” Reusable Seal**
- **Improves Driver Safety conditions**
- **Added Security can reduce Insurance Premiums**

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# Tanker Truck Monitoring System



AVL Reader connected to OBC

- Provides wireless Connections to:
- Temperature sensors
  - Flow Meters
  - Level Sensors



# Example Installation

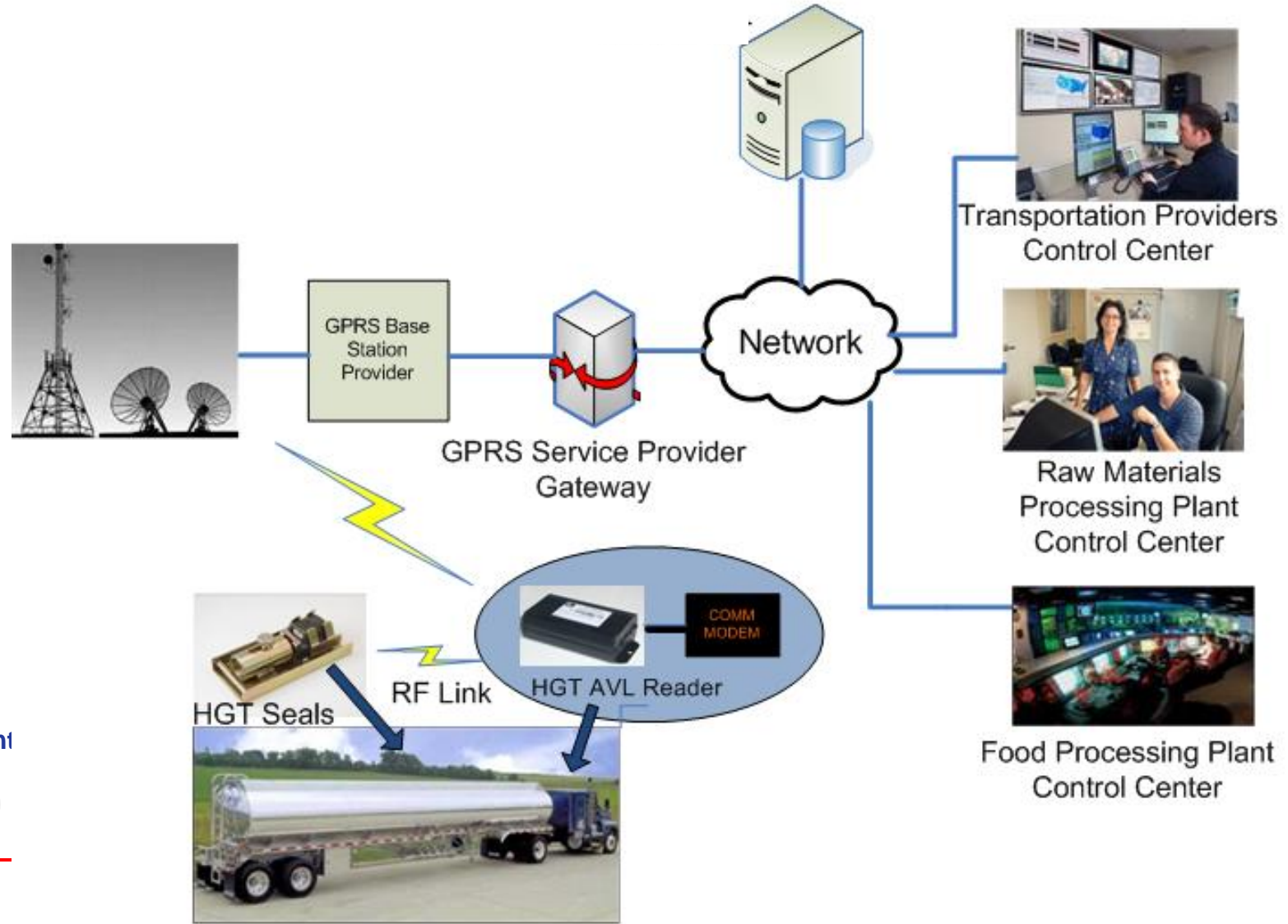




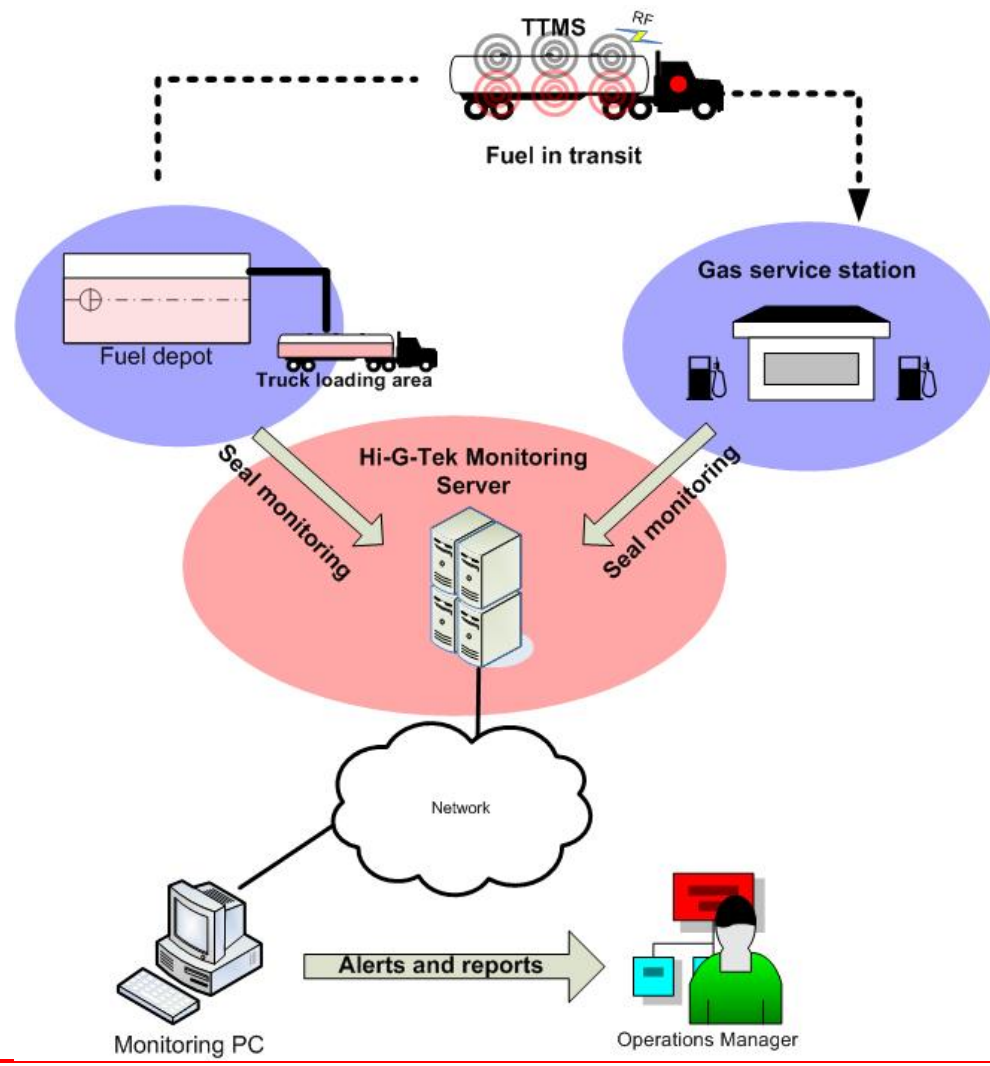
# Example Installation



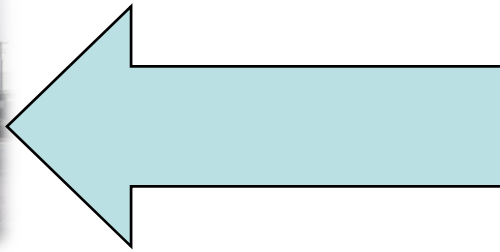
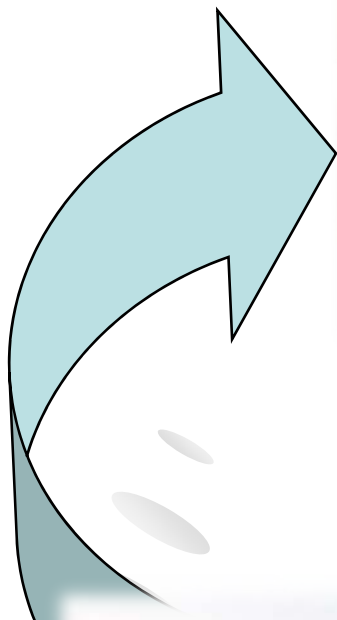
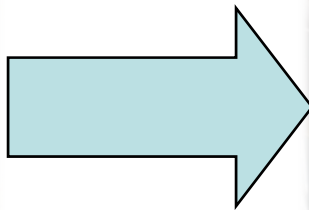
# In Transit Visibility of Liquid Food



# Supporting Infrastructure



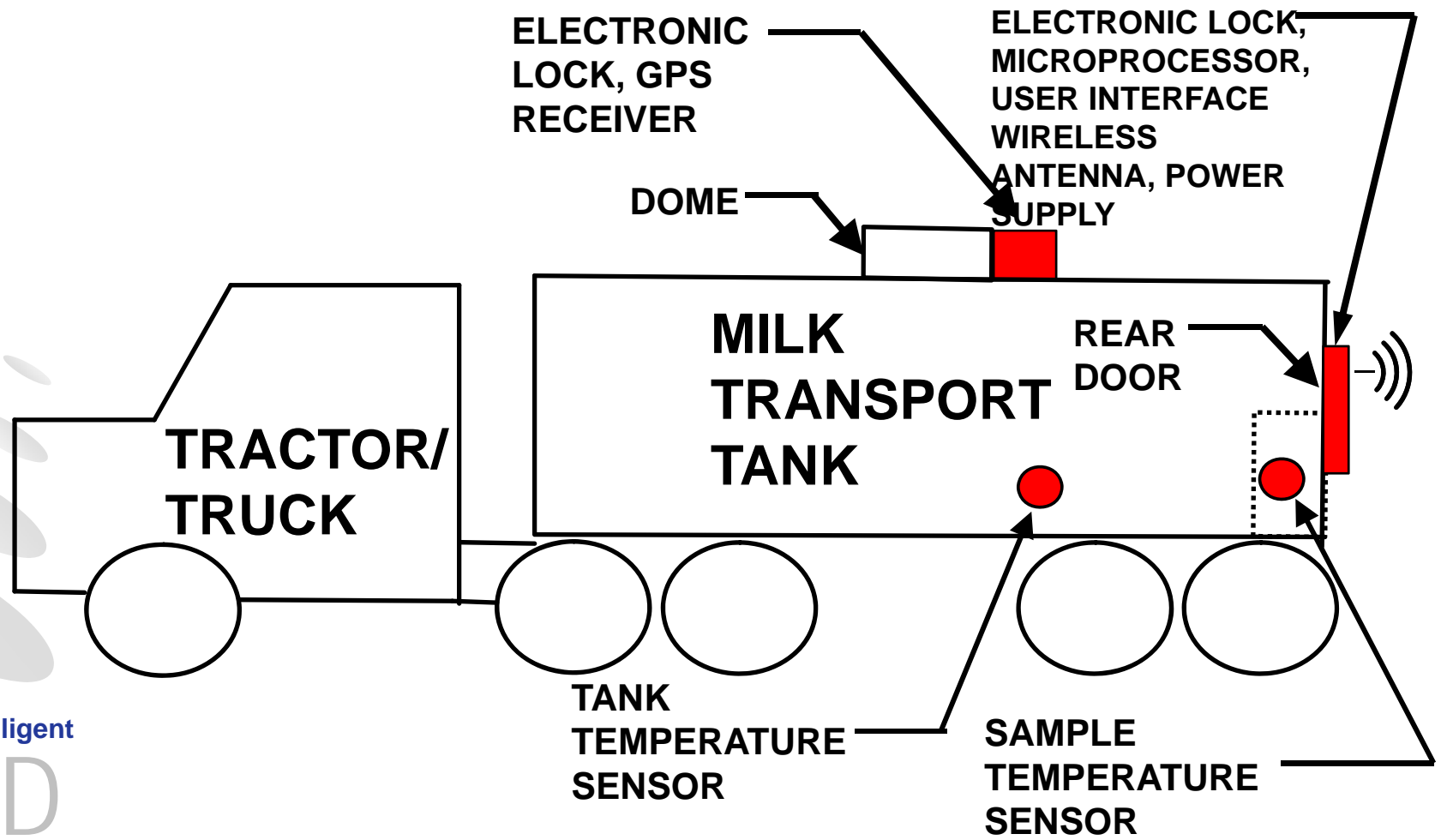
# Milk Transport Monitoring Project at the University of Kentucky





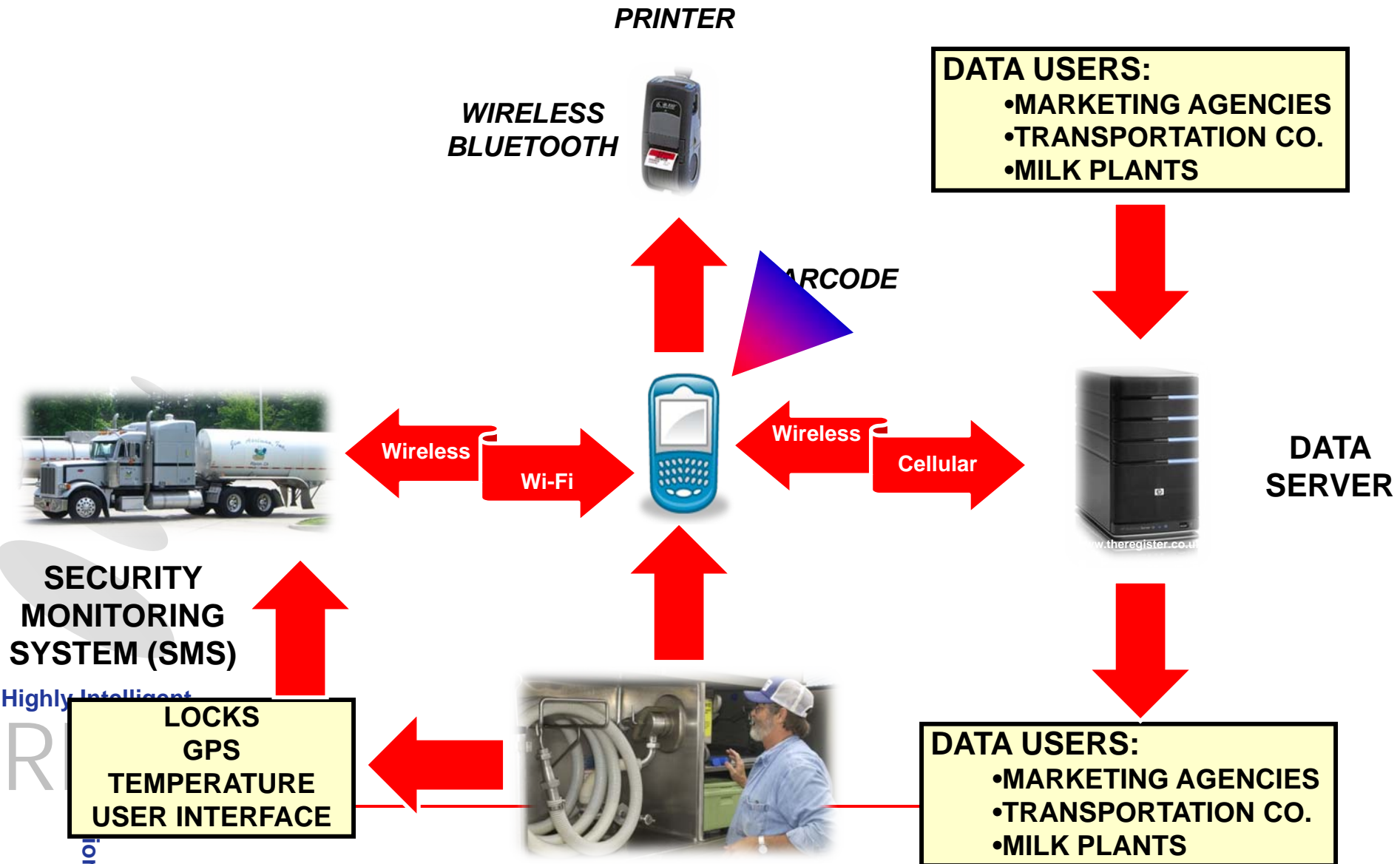


# Transport Monitoring System (TMS)



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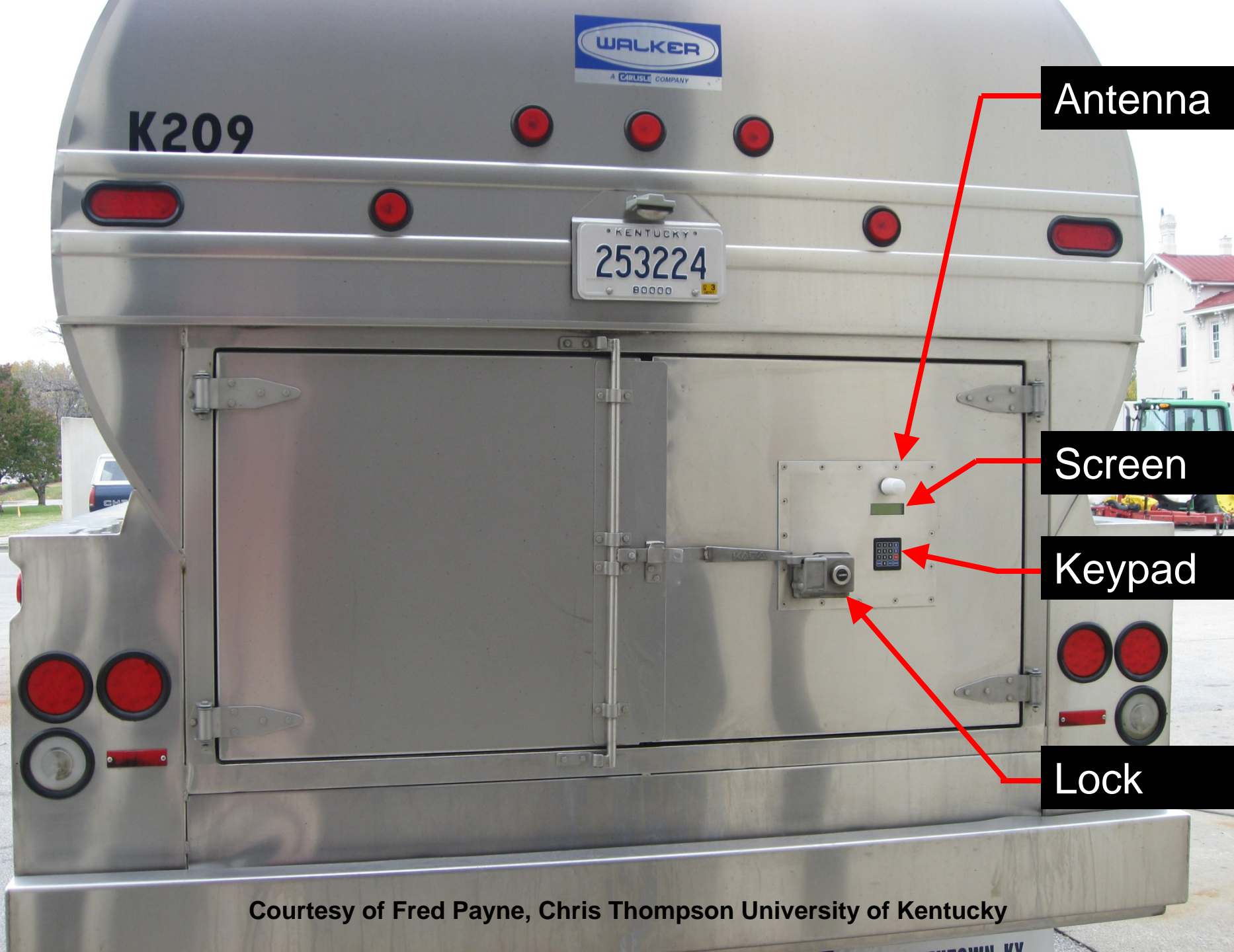
# Milk Transport Security System Design



Courtesy of Fred Payne, Chris Thompson University of Kentucky

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R  
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Antenna

Screen

Keypad

Lock

Courtesy of Fred Payne, Chris Thompson University of Kentucky



# Dome Unit Assembly

WING  
NUT

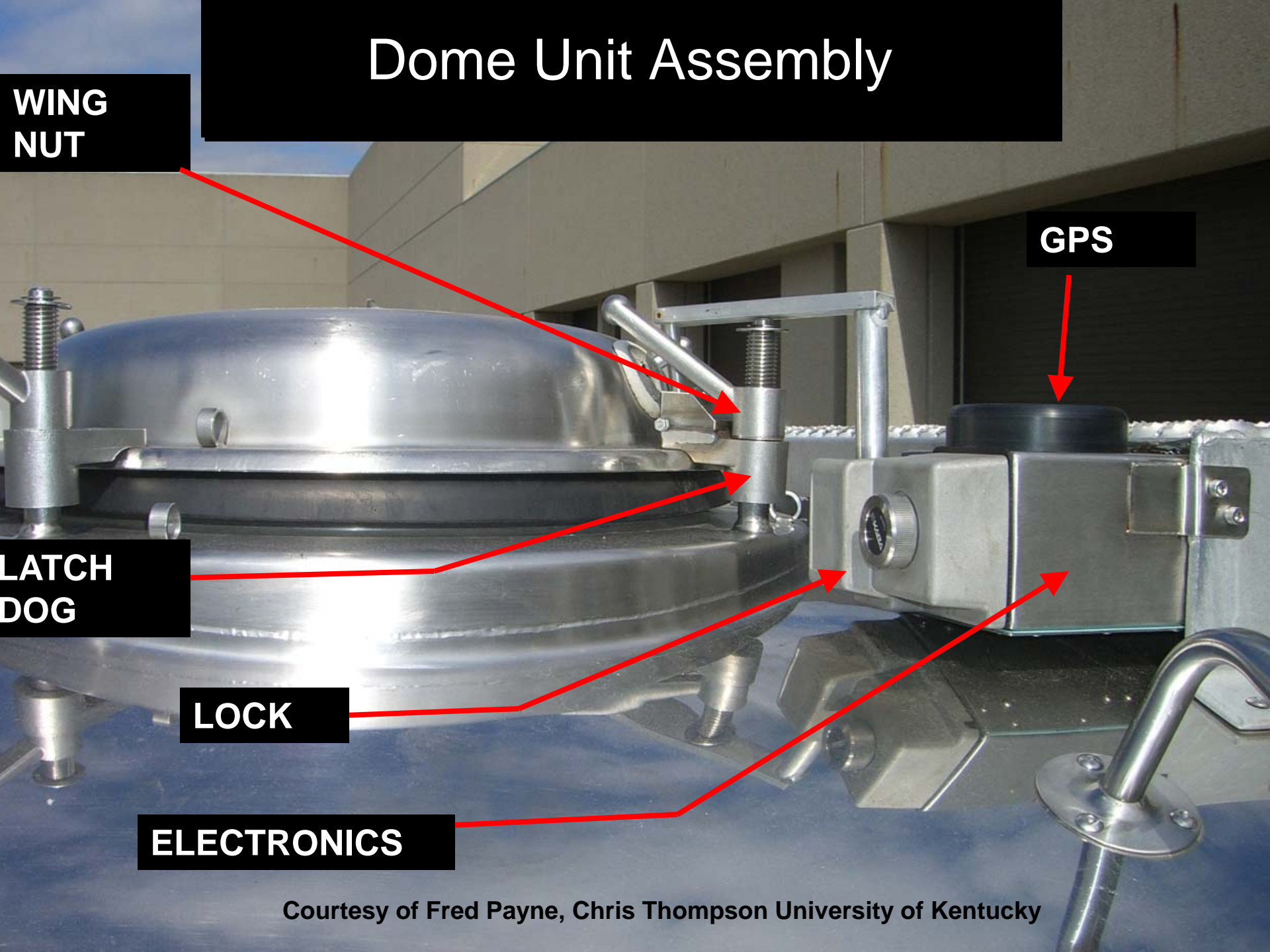
GPS

LATCH  
DOG


LOCK

ELECTRONICS

Courtesy of Fred Payne, Chris Thompson University of Kentucky



# Field Testing

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- **October-November 2007 Intermittent Testing**
  - **February-April 2008 Intermittent Testing**
  - **May-June 2008 Continuous Testing**
  - **August-September 2008 Intermittent Testing**

Courtesy of Fred Payne, Chris Thompson University of Kentucky



# Questions?



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